Anchors are manufactured with a DIN EN 10278 (DIN 671) cold drawn wire, by robots using hydraulic tools. That allows minimizing bend marking and avoids micro cracks.

**Our recommendations:**

- CH anchor (PAGE A1-03) allows easier, stronger, safer welding
- Always cap your anchors, it will give a small space into which the thermal expansion steel alloy (higher than castable) can move without creating stress and possibly damaging in the castable.

---

**Options:**

- V1-Caps
- V1-LL
- V1-BL
- V1-ON
- V1-OB
- V1-OS

see details on page 6-1/6-2/6-3
Our recommendations:

- CH anchor (PAGE A1-03) allows easier, stronger, safer welding
- Always cap your anchors, it will give a small space into which the thermal expansion steel alloy (higher than castable) can move without creating stress and possibly damaging in the castable.

Anchors are manufactured with a DIN EN 10278 (DIN 671) cold drawn wire, by robots using hydraulic tools. That allows minimizing bend marking and avoids micro cracks.